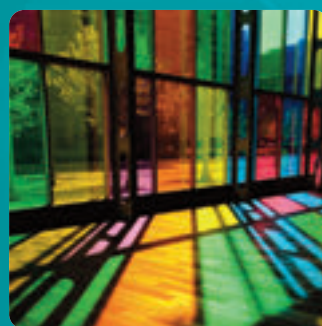




ColorSpray
BY REGA LEAD



coating solutions
for the glass and fenestration industries



About RegaLead

RegaLead is the largest supplier of materials for the decoration of glass in Europe, carrying over 6000 product lines in stock at any time and supplying a worldwide customer base of over 1500 companies in 86 countries.



Since 2009, with the acquisition of CadRam, a UK manufacturer of resin-based paint systems and application machinery, we have grown to become one of the world leading suppliers of paints and coatings for the Glass, GRP Fibreglass Door and PVC window industries. With over 350 systems installed worldwide in varied climates, from the cold of Siberia to the heat of the Gulf and Australia, the product has a proven pedigree, unmatched by any other system available on the market today.

All the ColorSpray paint materials are manufactured at our state-of the art facilities in Kent, England where we have a highly specialised team of paint chemists and manufacturing personnel who are constantly developing new product ranges. New colour formulations are regularly added to keep ColorSpray as the leading solution for the glass and fenestration industry.



Our Vision:

“Passionate about developing people and partnerships through creative innovation”

World-Class Coating Solutions

Although not everyone knows it, coatings have been a core market for us for a long time. In fact, we launched ColorSpray Original, a resin based paint system, back in December 2009.

For the first time ever, glass companies didn't have to rely on a paint system that had been 'shoe-horned' into the glass sector from another industry. Suddenly the market had an easy-to-use, mix on demand solution for painting glass and the ability to create any RAL, Pantone, NCS or BS colour thanks to the range of 15 base colourants.

This original ColorSpray Resin is now used by over 350 companies globally and makes us one of the world's largest specialist glass coatings provider.



In-House Control

When it comes to paint, we're unique in two ways:

- We're industry specialists
- We both mix and manufacture in-house rather than just being a processor or formulator.

In addition to giving customers peace of mind in terms of quality control and value for money, it means that we retain in-house talent and know-how that lets us keep ahead of market trends. It's this capability for example that led us to innovate and develop the new ranges to complement ColorSpray Original - Aqua (water-based) and Ceramic.



Serious Talent

As well as investing in our Paint Manufacturing division and Colour Laboratory, we also invest in people.

Our Development Chemist is Subhajit Chatterjee, whose background is with one of the global paint brands in the field of automotive and aerospace coatings. With a Post Graduate in Coating Technology, Subhajit heads up the development team and is responsible for ensuring all of our paint and resin formulations are constantly developed and improved upon. This gives us 100% in-house control over developing the right product for the right application and material - be that for fibreglass, PVCu or glass.



Colour Formulations

State-of-the-Art Investment

Providing accurate colour matches is a key factor for success in the decorative coatings area. So in 2015 we made the decision to bring all colour matching in-house enabling us to provide the highest levels of service and consistency of match. This move necessitated a significant investment in people and specialist equipment.

With an investment approaching £100,000, the laboratory is equipped with the latest state-of-the-art equipment including a DataColour Spectro-Photometer, gloss meters, spray booth, daylight viewing cabinets, drying ovens for ceramic and a huge selection of charts and swatches from the most popular colour systems.



It's Colour Matching - But Not As You Know It!

We understand that projects can vary from residential kitchen splashbacks to commercial spandrel double glazed units. Each project is unique and customer requirements differ. Therefore, we are pleased to launch a new and unique service within the glass industry - Colour Matching Through The Glass!

Our investment in machinery and industry experts has resulted in the ability to offer bespoke colour formulations, no matter of the glass thickness, brand or properties (ie low iron or float glass).

We recognise that architects and designers are always looking for premium products and we believe that this service will allow customers to accomplish their visions.



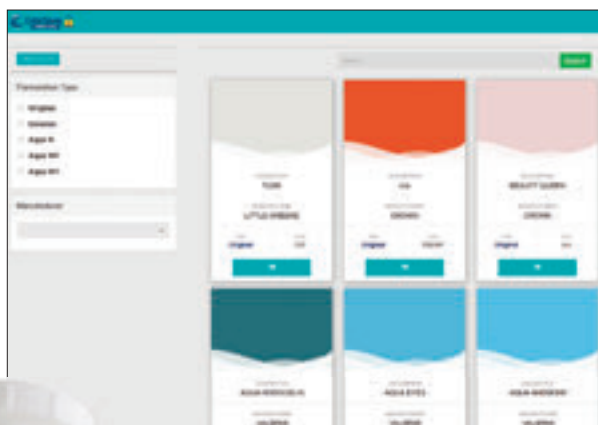
Our Colour Laboratory is now headed up by Bartosz Machyna who joined us from a similar role in the lithographic printing industry in Poland. With 15 years' experience in colour matching for a highly specialised market Bart is at the forefront when it comes to all things colour.

ColorSpray Formulation Software

Our ColorSpray formulator offers formulae for over 7000 colours from RAL, Pantone, BS, NCS and many of the world leading paint and colour providers



Through searching either by the manufacturer, the manufacturer's code or a description, the software will provide an accurate weight-based formulation of your desired colour. From there, all you need to do is weigh out the correct amounts of each of the colourants and add them to the specialist clear base paints.



Key Features

- Dynamic Database that grows daily
- Software can link directly to dispensing equipment
- Available in multiple languages (French, Spanish, Dutch, Italian, Russian, Portuguese)
- Includes ColorSpray and ColorSpray GRP formulations
- Costs and VOC calculations for all formulae
- Online Ordering system direct to RegaLead sales office
- Search by keyword and partial codes



Index

	COLORSPRAY AQUA	PAGES 7-12
	COLORSPRAY ORIGINAL	PAGES 13-20
	COLORSPRAY GRP	PAGES 21-28
	COLORSPRAY CERAMIC	PAGES 29-32
	COLORSPRAY EQUIPMENT	PAGES 33-44
	COLORSPRAY MARKETING SUPPORT	PAGES 45-51



ColorSpray Products at a Glance

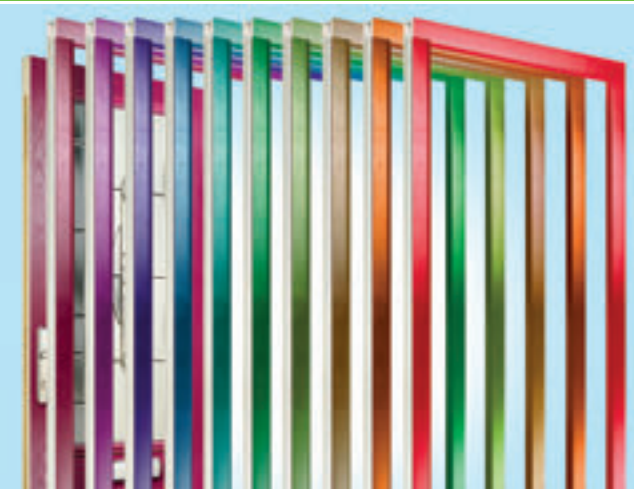
We offer a wide range of coating solutions for the glass and the fenestration industry in both solvented and water-based formulations.

	ORIGINAL	GRP	VETROCOAT	OMNICOAT	CERAMIC
SUBSTRATE	Glass	GRP, PVC, ASA, ABS	Glass	GRP, PVC, ABS Aluminium*	Glass
BINDER	Epoxy Acrylic	Polyurethane	Nano Particle Pure Acrylic	Nano Particle Pure Acrylic	Ceramic
COMPONENTS	2K Solvented	2K Solvented	1K Water-Based	2K Water-Based	1K Water-Based
GLOSS LEVEL	85	20 / 50 / 60	40	20 / 50	-
NUMBER OF COLOURANTS	15	15	14	14	13
VOC	55%	60%	< 1%	< 1%	-



COLORSPRAY **AQUA**

Our new range of water-based paint uses a unique paint technology within the glass and fenestration industry. This exclusive formulation, with an unrestricted pot life, has very low VOC levels and is UV stable making it both environmentally friendly and practical.



Introduction to ColorSpray Aqua

The latest addition to the ColorSpray family is ColorSpray Aqua, a water-based paint system available in both a 1K VetroCoat and 2K OmniCoat version.

Both products have been developed using a NanoParticle pure acrylic binder which offers massively improved adhesion and performance levels compared to conventional water-based binder systems.

The Nano particles are 1/1000th the size of conventional systems and therefore leave up to 20% less free space in the finished film coat. ColorSpray Aqua has VOC levels <1% as calculated by ASTM D3960.



Conventional Binder



NanoParticle Pure Acrylic Binder

Unique Tinted Base and Pigment System

As we were developing the Aqua product range, one of the key features needed was a pre-tinted white base to help keep costs down for customers by reducing the amount of white colorants needed in the formulations (e.g. pastel shades such as RAL1014, the white colourant would be 340g per litre). The Aqua range works with 3 variants of tinted base - Neutral (N), Medium White (W₀) and Pure White (W₁) with varying levels of TiO₂ (Titanium Dioxide). The formulation software takes this into account when giving levels of colorant.



A Family of Products Sharing the Same DNA

ColorSpray Aqua is a family of products all designed using the same Nano-Particle backbone but with adjustments made to the formulations to allow excellent adhesion and performance on a wide range of fenestration products.



1K VetroCoat

Single pack product designed for use with glass. Available in 40 sheen level.



2K OmniCoat

2-pack product with 9:1 mixing ratio designed for use with a wide range of plastics and GRP fibreglass. Available in 20 and 50 sheen levels.



The Aqua Tint colorant range is a 14 colour water-based system which has been designed to work with the ColorSpray Aqua product, to create any colour imaginable.

- > Superior light-fastness and UV stability due to careful selection of pigments
- > Good alkali resistance
- > Strict control on specifications guaranteeing excellent reproducibility of colour values
- > Combination of high and low strength colorants enables optimum usage of colorant
- > Long term stability
- > Suitable for all types of dispensing machines
- > 1000's of formulations already matched in the new ColorSpray Formulator

ColorSpray Aqua Colourants



White



Black



Yellow



Green



Yellow Shade Green



Blue



Green Shade Blue



Violet



Red



Magenta



Yellow Oxide



Red Oxide



Red Shade Yellow



Mid Yellow

COLOURS	2.5 LITRES	1 LITRE
AQ101 White	RCSAQ101	RCSAQ101-1
AQ102 Black	RCSAQ102	RCSAQ102-1
AQ103 Yellow	RCSAQ103	RCSAQ103-1
AQ104 Green	RCSAQ104	RCSAQ104-1
AQ105 Yellow Shade Green	RCSAQ105	RCSAQ105-1
AQ106 Blue	RCSAQ106	RCSAQ106-1
AQ107 Green Shade Blue	RCSAQ107	RCSAQ107-1
AQ108 Violet	RCSAQ108	RCSAQ108-1
AQ109 Red	RCSAQ109	RCSAQ109-1
AQ110 Magenta	RCSAQ110	RCSAQ110-1
AQ111 Yellow Oxide	RCSAQ111	RCSAQ111-1
AQ112 Red Oxide	RCSAQ112	RCSAQ112-1
AQ113 Red Shade Yellow	RCSAQ113	RCSAQ113-1
AQ114 Mid Yellow	RCSAQ114	RCSAQ114-1



ColorSpray Aqua **VetroCoat**



W₁ Pure White - 1K System

The base paint which used predominately for pastel colours. Available only in 25 litre drums (requires drum tap or drum pump for dispensing).

RCSVPCW



W₀ Medium White - 1K System

The base paint which used for a wide range of colours. Available only in 25 litre drums (requires drum tap or drum pump for dispensing).

RCSVMWC



N Neutral - 1K System

The base paint which used predominately for vibrant colours. Available only in 25 litre drums (requires drum tap or drum pump for dispensing).

RCSVNC



Aqua Satin - 1K System

To create the look of satin glass.
Available in 5 litre and 2.5 litre sizes.

5 Litres **RCSVAS5** | 2.5 Litres **RCSVAS25**



Pre-Loaded Cans - Ideal for Distributors and Resellers

RegaLead strive to make mixing and distributing paints easy for our customers.

As part of the ColorSpray Aqua range, customers can buy cans that are pre-loaded with the base paints. These can simply be topped up with the Aqua Colourants and shipped to the customer.

W₁ Pure White

950ml **RCSVPCA** | 2375ml **RCSVPCB**

W₀ Medium White

900ml **RCSVMCA** | 2250ml **RCSVPCB**

N Neutral

850ml **RCSVNA** | 2125ml **RCSVNB**

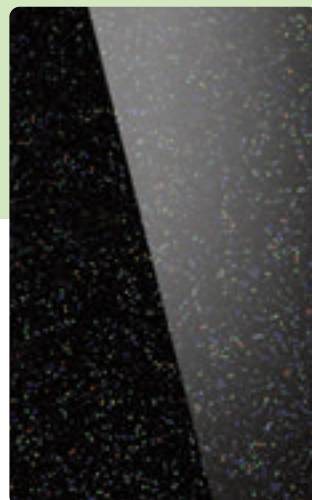
ColorSpray Aqua Glass Effects



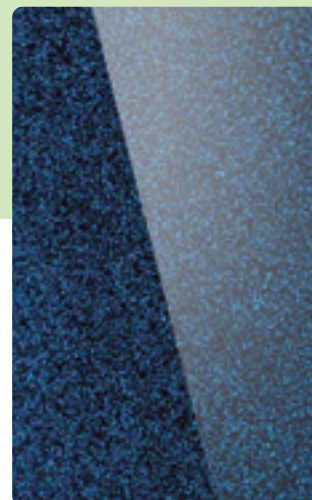
Gold Glitter*
RCSUTFSGO



Silver Glitter*
RCSUTFSS



Rainbow Glitter*
RCSUTFRS



Blue Glitter*
RCSUTFSB

Our special effects are a water-based solution to create stunning projects with ease. After thinning with 10-15% water, it is simply sprayed onto the glass as a dust coat. The glitter, flash and quartz is brought to life by adding a backing coat of ColorSpray Aqua paint. Available in 2.5 litres.



Blue Flash*
RCSUTFFB



Green Flash*
RCSUTFFGR



Silver Quartz*
RCSUTQS



* Backed with Black



ColorSpray Aqua OmniCoat



W₁ Pure White - 2K System

The base paint which is used predominately for pastel colours. Available in 5 and 25 litres. (25 litres requires drum tap or drum pump for dispensing).

Semi-Matt

5L **RCSOPWB** | 25L **RCSOPWC**

Semi-Gloss

5L **RCSOPWB-SG** | 25L **RCSOPWC-SG**



W₀ Medium White - 2K System

The base paint which is used for a wide range of colours. Available in 5 and 25 litres. (25 litres requires drum tap or drum pump for dispensing).

Semi-Matt

5L **RCSOMWB** | 25L **RCSOMWC**

Semi-Gloss

5L **RCSOMWB-SG** | 25L **RCSOMWC-SG**



N Neutral - 2K System

The base paint which is used predominately for vibrant colours. Available in 5 and 25 litres. (25 litres requires drum tap or drum pump for dispensing).

Semi-Matt

5L **RCS0NB** | 25L **RCS0NC**

Semi-Gloss

5L **RCS0NB-SG** | 25L **RCS0NC-SG**



AQ500 Activator - 2K System

AQ500 Activator is the catalyst for use in our 2K system. Mix in a 9:1 ratio.

1L **RCSOC1L** | 5L **RCSOC5L**



Prep Clean

Specially formulated degreaser to ensure a clean substrate surface prior to painting.

5 Litres **RCSAQPREPCLEAN**



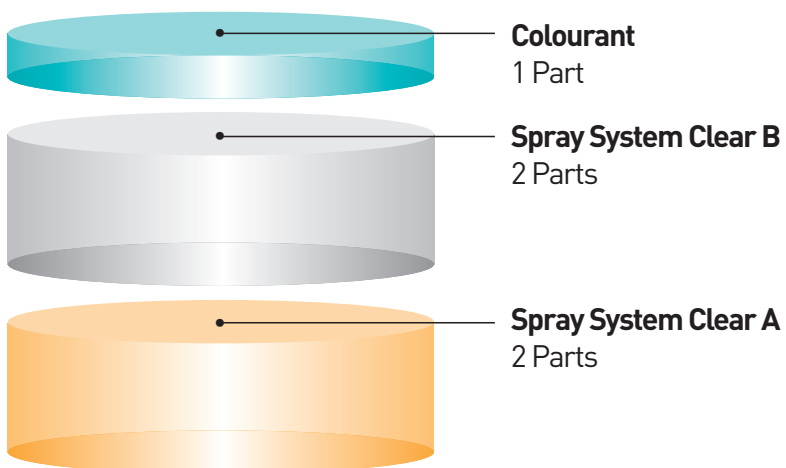
COLORSPRAY ORIGINAL

ColorSpray Original transformed the way glass was back painted when it was first introduced in 2009. It is now being used by over 350 companies, across 40 countries. A hardwearing and cost effective solution for glass that can be used both internally and externally.



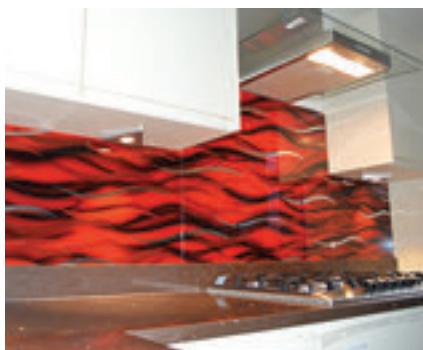
Introduction to ColorSpray Original

Manufactured using Epoxy Acrylic resin based paint technology, ColorSpray is a 3 component system using our high performance Clear Base A and B and colourants from our range of 15 opaque colours.



By using these colourants, it is possible to create almost any shade while a range of 5 specially formulated aluminium pigments give customers the ability to mix bespoke metallic colours. With minimal investment, glass can be produced for a wide range of glass markets including: Splashbacks, Glass worktops, Spandrel panels, Mirrors, Privacy Glazing, Wetrooms, Shower walls and much more.

Over the years, in line with customer demand, we have added a wide range of effects that are sprayed onto the glass, as a pre-coat, before backing off with your choice of colour. Effects include glitter, fleck, flash and quartz, while we can also supply pre-mixed copper, gold, and silver high pigmented metallic paints.



For customers who wish to replicate sandblasted glass, we have created Satin Base B, which can be used for privacy screens, house numbers / names, etc. Transparent colourants complete the range and can be used in a number of applications where customers desire colour but without drastically reducing light transmission. Using Satin Base B with transparent colours opens a world of design possibilities.



ColorSpray Original Colourants



White



Black



Red Oxide



Yellow Oxide



Blue



Green



Magenta



Violet



Green Shade Yellow



Bright Red



Maroon



Red Shade Yellow



Bright Yellow



Bright Orange



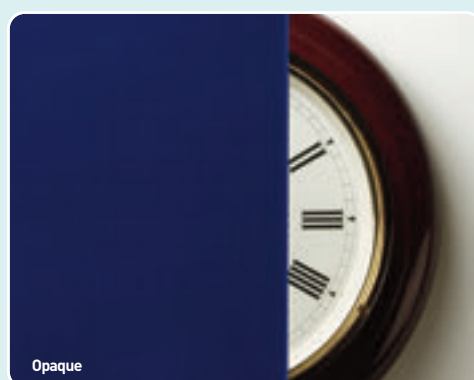
Black Gloss



Opaque Colourant

15 opaque base colours plus 5 aluminium effects to create thousands of RAL, BS, Pantone or NCS colours in conjunction with our unique ColorSpray Formulator software. Colour is mixed in 20:40:40 ratio with base materials. Available in 2.5 litre & 1 litre sizes.

COLOURS	2.5 LITRES	1 LITRE
CS01 White	RCSUT01	RCSUT01-1
CS02 Black	RCSUT02	RCSUT02-1
CS03 Red Oxide	RCSUT03	RCSUT03-1
CS04 Yellow Oxide	RCSUT04	RCSUT04-1
CS05 Blue	RCSUT05	RCSUT05-1
CS06 Green	RCSUT06	RCSUT06-1
CS09 Magenta	RCSUT09	RCSUT09-1
CS10 Violet	RCSUT10	RCSUT10-1
CS12 Green Shade Yellow	RCSUT12	RCSUT12-1
CS13 Bright Red	RCSUT13	RCSUT13-1
CS14 Maroon	RCSUT14	RCSUT14-1
CS15 Red Shade Yellow	RCSUT15	RCSUT15-1
CS16 Bright Yellow	RCSUT16	RCSUT16-1
CS17 Bright Orange	RCSUT17	RCSUT17-1
CS19 Black Gloss	RCSUT19	RCSUT19-1



Opaque

COLOURS	2.5 LITRES
CS30 Fine Aluminium	RCSUT30
CS31 Standard Aluminium	RCSUT31
CS32 Coarse Aluminium	RCSUT32
CS33 Extra Coarse Aluminium	RCSUT33
CS34 Very Coarse Aluminium	RCSUT34



Transparent Red



Transparent Yellow



Transparent Blue



Transparent Green



Transparent Ruby



Transparent Yellow 3R



Transparent Cerise



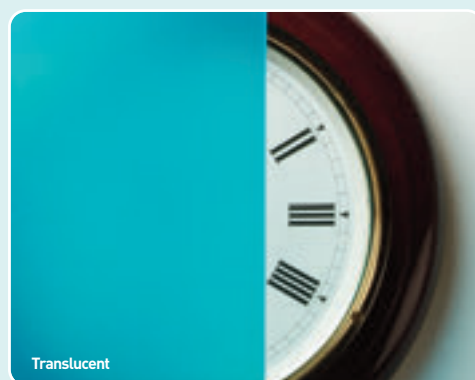
Transparent Violet



Transparent Brown



Transparent



Translucent

Transparent Colourant

2.5 litres. 9 transparent base colours which can be mixed to create an almost infinite colour palette. Transparent when used with Clear Base and translucent when used with Satin Base. Colour is mixed in 20:40:40 ratio with base materials but can be used in lower volumes for lighter colour effects.

COLOURS	2.5 LITRES
CT03 Transparent Red	RCSTCRED
CT04 Transparent Yellow	RCSTCYEL
CT05 Transparent Blue	RCSTCBLU
CT06 Transparent Green	RCSTCGRE
CT07 Transparent Ruby	RCSTCRUB

COLOURS	2.5 LITRES
CT08 Transparent Yellow 3R	RCSTCYEL3R
CT09 Transparent Cerise	RCSTCCER
CT10 Transparent Violet	RCSTCVIO
CT11 Transparent Brown	RCSTCBRO



ColorSpray Original Base Parts



Clear Base - Part A

Available in 25 litre, 5 litre and 1 litre pack size. (25 litres requires drum tap or drum pump for dispensing).

1 Litre **RCSSP1A** | 5 Litres **RCSSP5A**
25 Litres **RCSSP25A**



Clear Base - Part B

Available in 25 litre, 5 litre and 1 litre pack size. (25 litres requires drum tap or drum pump for dispensing).

1 Litre **RCSSP1B** | 5 Litres **RCSSP5B**
25 Litres **RCSSP25B**



Satin Base - Part B

To create the look of satin glass or, when mixed with transparent colourant, to produce a translucent colour.

Available in 25 litre, 5 litre and 1 litre pack size. (25 litres requires drum tap or drum pump for dispensing).

1 Litre **RCSUTSAT** | 5 Litres **RCSUTSAT5**
25 Litres **RCSUTSAT25**

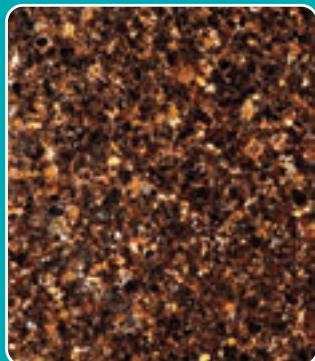
Base Materials.

All our base materials are formulated to achieve the optimum results when mixed in a 50:50 ratio. The base materials are a specially developed epoxy acrylic formulation that have exceptional adhesion to glass and contain no carcinogens.



ColorSpray Original Flake Effect

We are always looking for new and innovative products to offer our customers and our new Flake Effect range is something we are currently developing. Let us know what you think!



**COMING
SOON!**

ColorSpray Original Effects



Pre-Mixed Metallic A

1 litre. A very high density metallic pigment system to create vibrant Gold, Silver and Copper effects. Mix 4 parts Metallic A to 1 part Clear Base B.

Gold **RCSUTMETG**
Silver **RCSUTMETS**
Copper **RCSUTMETC**



Gold



Silver



Copper



Chrome Mirror Effect

1 Litre pack. 2 part system (750ml Part A/250ml Part B). Mix ratio 3:1 by volume.

High Aluminium content colourant formulated to create a smooth, highly reflective paint finish similar to mirror. Chrome Mirror is not recommended for large expanses of glass and needs to be backed off in black ColorSpray.

RCSUTCM

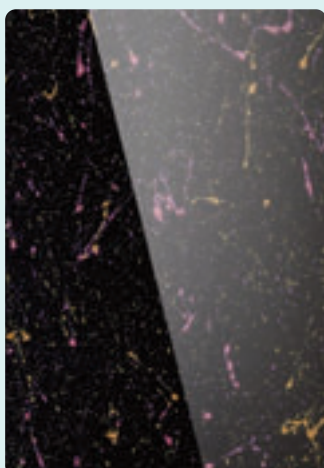
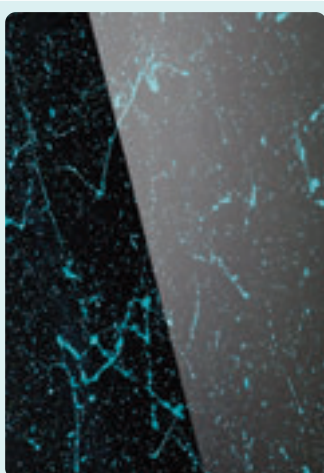


Fleck Additive

1 litre. Special additive to be added to mixed paint to create a 'Fleck/Splatter' pattern. Please note that gun settings, distance from glass when spraying and temperature will affect the 'fleck' pattern. Needs to be 'backed off' with contrasting colour.

RCSUTFL

	Clear A	Clear B	Fleck	Colourant
Ratio	5	5	5	2



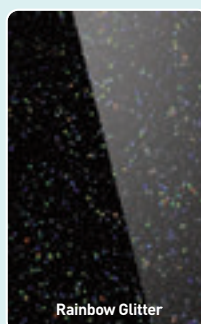
ColorSpray Original Effects

Special Pre-Coat Effects. All our Pre-Coat effects are designed to be mixed with ColorSpray Base A and B and should be applied as a first 'dust' coating. The glitter and reflective qualities of the specialist effects are brought out by applying the coloured back coat. To enhance the sheen and reflective qualities of the Flash and Glitter base, ColorSpray Structure Additive is required.



Glitter Base

1 litre. Pre-coat Glitter supplied in liquid format. The Glitter base gives extra sparkle to any colour and is most effective when used with black or a dark colour. The Glitter particles reflect light back from the glass surface and a structural additive is used to give the illusion of greater depth to the coating. The Rainbow Glitter base is made up from a blend of red, blue, green and silver particles.



Red **RCSUTFSR**
Green **RCSUTFSGR**
Blue **RCSUTFSB**
Gold **RCSUTFSGO**
Silver **RCSUTFSS**
Rainbow **RCSUTFRS**

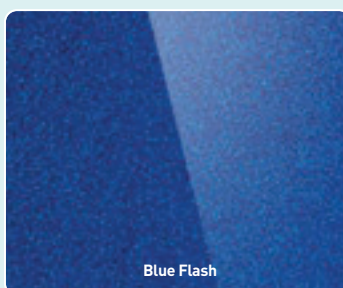
Mixing Ratios for Pre-Coat Effects

	Base A	Base B	Effect	Structure
Glitter	5 Parts	5 Parts	2 Parts	5 Parts
Flash	5 Parts	5 Parts	1 Parts	5 Parts
Quartz	5 Parts	5 Parts	1 Parts	N/A



Flash Base

1 litre. Pre-coat fine mica supplied in liquid format. The Flash base creates varying colour intensity dependant on the light and angle of view. It works by refracting light into the pigment particles and creates a pearlescent sheen on the surface.



Red **RCSUTFFR**
Green **RCSUTFFGR**
Blue **RCSUTFFB**
Gold **RCSUTFFGO**



Structure Additive

1 litre. For use with Glitter and Flash Base. **RCSUTSTR**



Quartz Base

Quartz base gives the look of granite or marble and is particularly effective for use in worktop or kitchen splashbacks. The small particles of reflect light in a tighter pattern than Glitter base and would typically be backed with black or a dark colour.



Gold Quartz



Silver Quartz

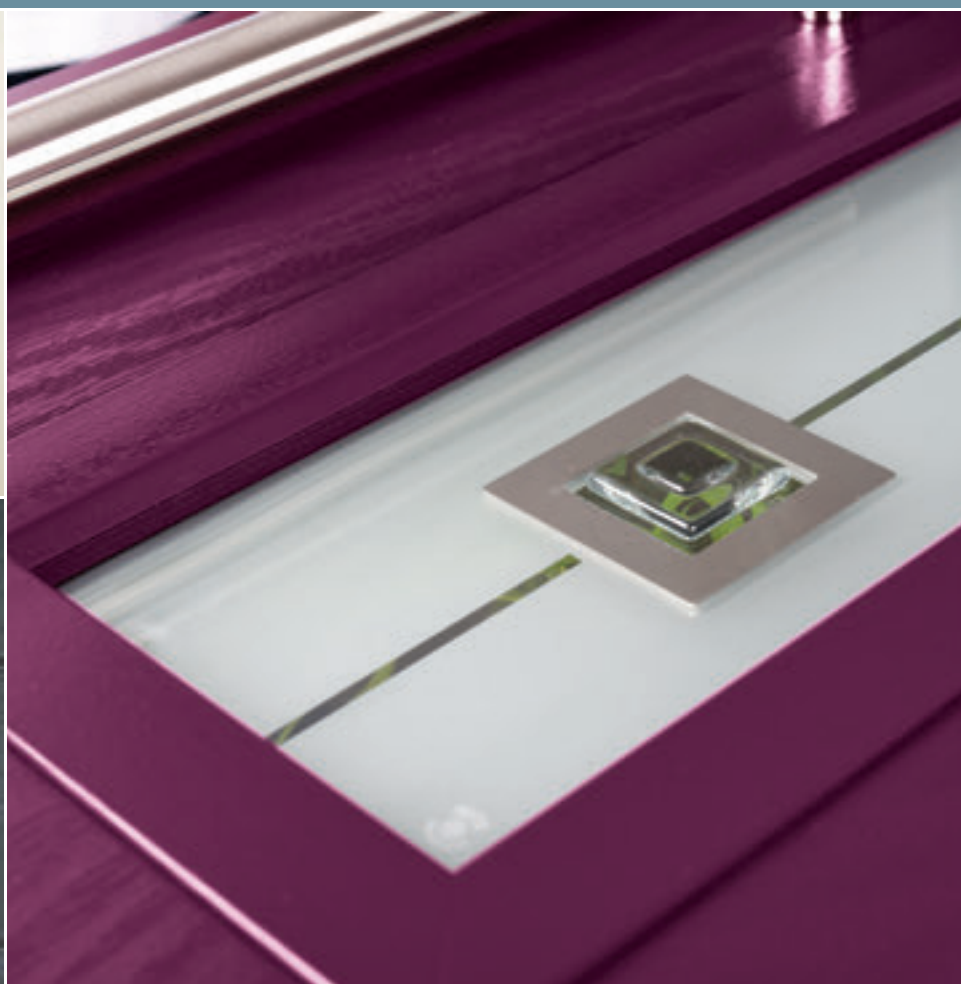
Gold **RCSUTQG**
Silver **RCSUTQS**





COLORSPRAY GRP

Our newly developed GRP base is ideal for painting PVCu or GRP surfaces. Using advanced paint technologies based on products used in the yacht industry, these paints are highly scratch-resistant and UV stable. They offer a smooth, even finish whilst still maintaining the traditional grain definition of your composite door or foiled PVCu frame.

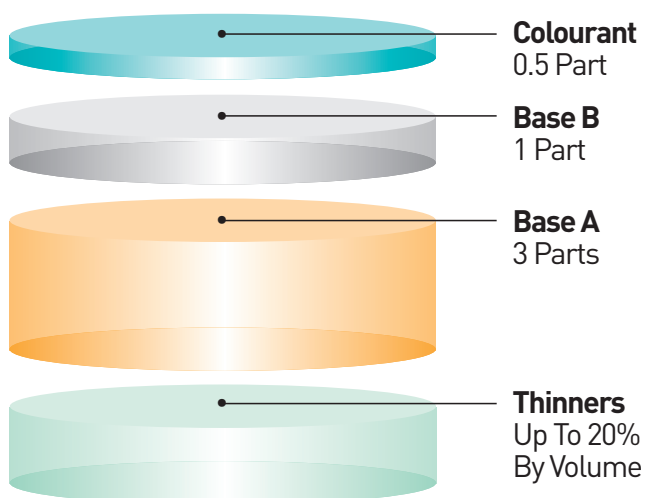


Introduction to ColorSpray GRP

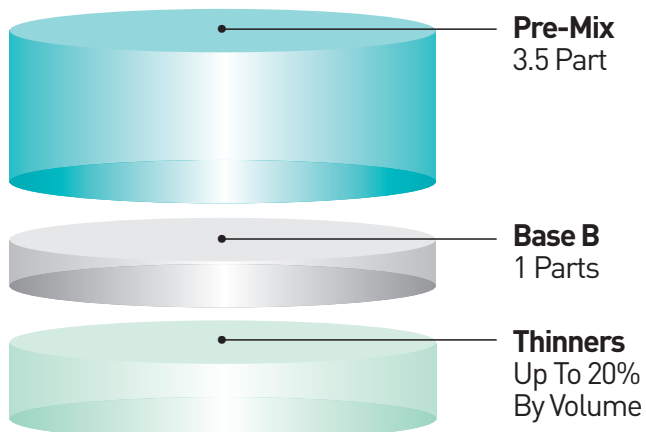
ColorSpray GRP is a 2k PU formulation designed to give excellent adhesion and gloss retention levels on a wide variety of surfaces including GRP, ABS and PVCu. Combined with our 15 colour tint system, our specially designed colour formulator gives you access to over 7000 colour formulations at the click of a button.



The 'mix-your-own-system' allows users to mix colours on demand from RAL, Pantone, BS, NCS and many of the world leading paint and colour providers. Another key feature is our dynamic database that grows daily as more colours are added.



For customers that do not want to mix their own colours, we have formulated a range of 55 pre-mixed colours. These colours have been specially selected to provide a balanced pallet consisting of our own DoorColour range, with complimentary matches to the most popular colours for the industry standard Renolit foils. With pre-mixed colours, you can be sure of colour consistency due to our in house mixing facility. We also have perfect marketing solutions for the DoorColour range with our colour chart swatch. GRP colour chips for customers who would like to present customers with a physical sample are also available.





GRP Part A - Semi-Matt

Semi-Matt with a 20 sheen level (requires drum tap or drum pump for dispensing).

25 Litres **RCSGRPA25LSM**



GRP Part A - Satin

Satin with a 50 sheen level (requires drum tap or drum pump for dispensing).

25 Litres **RCSGRPA25LSA**



GRP Part A - Semi-Gloss

Semi-Gloss with a 60 sheen level. (requires drum tap or drum pump for dispensing).

25 Litres **RCSGRPA25LSG**



GRP Part B

Catalyst for GRP system. Available in 25 & 5 litre (25 litres requires drum tap or drum pump for dispensing).

5 Litres **RCSGRPB5L** | 25 Litres **RCSGRP25L**



GRP Thinner

For thinning of GRP paint to allow ease of spraying (typically 20% addition).

5 Litres **GRPThINNERS**



GRP PrepClean

Specially formulated degreaser to ensure a clean substrate surface prior to painting.

5 Litres **GRPPREPCLEAN**



Opaque Colourant

15 opaque base colours to create thousands of RAL, BS, Pantone or NCS colours in conjunction with our unique ColorSpray Formulator software. Available in 2.5 litre and 1 litre sizes.

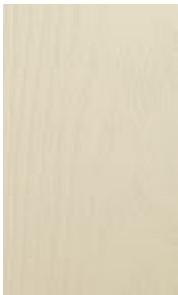
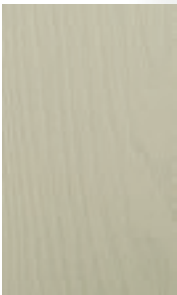
COLOURS	2.5 LITRES	1 LITRE	COLOURS	2.5 LITRES	1 LITRE
CS02 Black	RCSUT02	RCSUT02-1	CS13 Bright Red	RCSUT13	RCSUT13-1
CS03 Red Oxide	RCSUT03	RCSUT03-1	CS14 Maroon	RCSUT14	RCSUT14-1
CS04 Yellow Oxide	RCSUT04	RCSUT04-1	CS15 Red Shade Yellow	RCSUT15	RCSUT15-1
CS05 Blue	RCSUT05	RCSUT05-1	CS16 Bright Yellow	RCSUT16	RCSUT16-1
CS06 Green	RCSUT06	RCSUT06-1	CS17 Bright Orange	RCSUT17	RCSUT17-1
CS09 Magenta	RCSUT09	RCSUT09-1	CS19 Black Gloss	RCSUT19	RCSUT19-1
CS10 Violet	RCSUT10	RCSUT10-1	CS20 White	RCSUT20	RCSUT20-1
CS12 Green Shade Yellow	RCSUT12	RCSUT12-1			



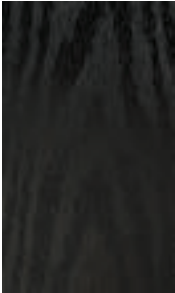
ColorSpray GRP Pre-Mix

RegaLead are committed to manufacturing products that follow current market trends. We are pleased to offer pre-mixed colours that are very much in vogue.



						
Eurocell Cream 2.5L RCSP013-2.5	Renolit Cream White 2.5L RCSP034-2.5	Clotted Cream 1L RCSP025-1 2.5L RCSP025-2.5	Clay 1L RCSP026-1 2.5L RCSP026-2.5	Pebble 2.5L RCSP102-2.5	Sandstone 2.5L RCSP091-2.5	Putty 2.5L RCSP092-2.5
						
Mushroom 2.5L RCSP097-2.5	Vanilla 1L RCSP027-1 2.5L RCSP027-2.5	Citrine 1L RCSP001-1 2.5L RCSP001-2.5	Sunshine 1L RCSP002-1 2.5L RCSP002-2.5	Florida 1L RCSP003-1 2.5L RCSP003-2.5	Bolero 1L RCSP004-1 2.5L RCSP004-2.5	Diablo 1L RCSP005-1 2.5L RCSP005-2.5
						
Marsala 1L RCSP015-1 2.5L RCSP015-2.5	Renolit Dark Red 3081 2.5L RCSP106-2.5	Burgundy 2.5L RCSP096-2.5	Hacienda 2.5L RCSP098-2.5	Mulberry 1L RCSP006-1 2.5L RCSP006-2.5	Very Berry 1L RCSP007-1 2.5L RCSP007-2.5	Renolit Steel Blue 5150 2.5L RCSP103-2.5
						
Ink 2.5L RCSP099-2.5	Twilight 1L RCSP012-1 2.5L RCSP012-2.5	Renolit Dark Blue 5030 2.5L RCSP104-2.5	French Blue 2.5L RCSP080-2.5	California 1L RCSP010-1 2.5L RCSP010-2.5	Azure 1L RCSP011-1 2.5L RCSP011-2.5	Cotswold 1L RCSP031-1 2.5L RCSP031-2.5



						
Wedgewood 2.5L RCSP081-2.5	Nimbus 1L RCSP030-1 2.5L RCSP030-2.5	Bahia Blue 2.5L RCSP095-2.5	Victory Blue 1L RCSP033-1 2.5L RCSP033-2.5	Stormy Seas 1L RCSP008-1 2.5L RCSP008-2.5	Caribbean Blue 2.5L RCSP094-2.5	Duck Egg 2.5L RCSP101-2.5
						
Moonshine 1L RCSP028-1 2.5L RCSP028-2.5	Renolit Chartwell 2.5L RCSP029SA-2.5	Sage Green 2.5L RCSP090-2.5	Paradise Green 2.5L RCSP093-2.5	Olive Grove 1L RCSP014-1 2.5L RCSP014-2.5	Emerald 1L RCSP009-1 2.5L RCSP009-2.5	Renolit Dark Green 6125 2.5L RCSP105-2.5
						
Cement Grey 2.5L RCSP100-2.5	Renolit Agate Grey 2.5L RCSP079-2.5	Renolit Silver Grey 2.5L RCSP056-1 2.5L RCSP056SG-2.5	Shadow 1L RCSP020SG-1 2.5L RCSP020SG-2.5	Military Grey 1L RCSP022-1 2.5L RCSP022-2.5	Renolit Slate 7015 2.5L RCSP035SA-2.5	Renolit Anthracite 7016 2.5L RCSP036SA-2.5
						
Renolit Beck Brown 2.5L RCSP077-2.5	Standard Black DoorCo RCSP085-2.5 Nan Ya RCSNANYABLK	Standard Blue DoorCo RCSP084-2.5 Nan Ya RCSNANYABLU	Standard Green DoorCo RCSP086-2.5 Nan Ya RCSNANYAGRN	Standard Red DoorCo RCSP083-2.5 Nan Ya RCSNANYARED	Standard White DoorCo RCSP082-2.5	



ColorSpray GRP König Repair System

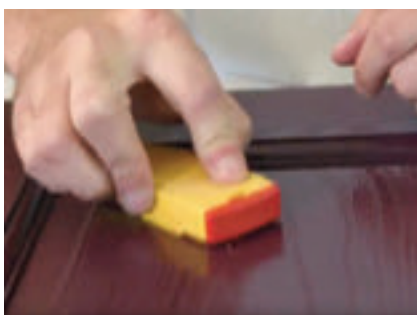
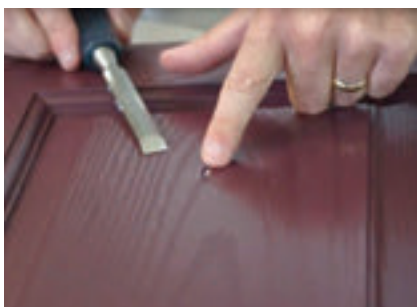
Heinrich König & Co is widely regarded as the market leader in the touch-up and repair market. This reputation has been built over 100 years of supplying and developing new and innovative products to customers around the world.

Heinrich König & Co has developed a complete repair system to successfully repair a wide range of natural and artificial materials. This system offers a successful and cost effective alternative to costly and time consuming re-makes that above all does not compromise the quality of your product.

We have worked closely with König to enable us to offer colour-matched waxes, touch up pens and aerosol lacquers in the majority of our DoorColour shades.

For a video tutorial please visit:

www.youtube.com/user/RegaLead



Gas Heating Iron

Designed for use with hardwax, this portable, gas-operated heating iron will melt the filler at the correct temperature to mould and mix. The blade tip has been designed to hold the wax in liquid form allowing precise placement of the filler. The temperature is variable and the blade takes only 30 seconds to reach temperature. For best results ignite the heater at the high temperature setting and then turn it down to its lowest setting during use. The heatproof cap has been designed to ensure the heater is switched off when replaced.

RK0439COMP



Maintenance Sponge

The maintenance sponge has been specifically designed for use of the maintenance lacquer. Allowing the application of a thin but even coat. 6cm square.

RK051501



Special Applicator

An innovative design for the application and levelling of wax fillers. The outer casement has both saw tooth and rounded serrations for the efficient removal of excess wax from filled holes and repairs. Housed inside the applicator is a cleaning comb, to keep the serrations free from wax, and two buffing pads. These pads allow the waxes to be given either a glossy finish or a matt finish to blend in with the surrounding surface

RK0161500



Maintenance Lacquer

A multi purpose, quick drying clear lacquer. This lacquer is for exterior use, providing a water repellent protective coating on PVCu or foiled surfaces. It is applied using the maintenance sponge for even application. The heavier the application the higher the sheen will be. Available in 250ml.

RK0514



Hard Wax

Hardwax is a durable filler that cannot be rubbed in; it is applied by heat using the Gas Heating Iron. It is ideal for repairing edge damage as well as filling large holes and repairing more significant surface damage such as deeper scratches and bruises.

To achieve the best colour match for the composite door, we recommend using our specifically matched colours. We offer Hardwax colour matches for the majority of our DoorColour shades as well as to match the standard DoorCo, Nan-Ya and Capstone slabs. Once set, Level the hardwax using our Special Applicator. Use Maintenance Lacquer to protect and adjust the sheen.

PF Covering Lacquer

A pigmented covering lacquer, with a silk matt finish, available in a range of especially matched composite colours for fitted doors, corresponding with the fillers available in the König range. Suitable for plastic surfaces, lightfast and weather resistant this lacquer is excellent for the window and door sector. Apply the suitably matched covering lacquer, using two or three light coats, to disguise and seamlessly blend in the repaired area. Can be cut back by lightly using 1200 grit wet and dry paper to remove any unevenness before either rubbing in the KO655 polishing paste to achieve the desired sheen or finishing with the Maintenance Lacquer

Colour Edging Pens

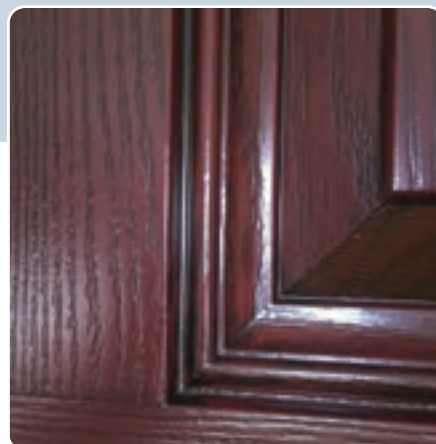
A highly pigmented solvent based acrylic resin paint pen with weather resistant properties. Dual action valve technology allowing the user to apply by either squeezing the valve or compressing the nib. Featuring an angled tip for good general coverage. Ideal for touching up scuff marks or painting in mitres or corners. Edging pens are available in the majority of DoorColour shades as well as to match the standard DoorCo, Nan-Ya and Capstone slabs.

COLOUR	WAX	PEN	LACQUER
Azure	RK0141CSP011	RK0243CSP011	RK0396CSP011
Bolero	RK0141CSP004	RK0243CSP004	RK0396CSP004
California	RK0141CSP010	RK0243CSP010	RK0396CSP010
Citrine	RK0141CSP001	RK0243CSP001	RK0396CSP001
Clay	RK0141CSP026	RK0243CSP026	RK0396CSP026
Clotted Cream	RK0141CSP025	RK0243CSP025	RK0396CSP025
Cotswold	RK0141CSP031	RK0243CSP031	RK0396CSP031
Diablo	RK0141CSP005	RK0243CSP005	RK0396CSP005
DoorCo Black	RK0141CSP085	RK0141CSP085	RK0396CSP085
DoorCo Blue	RK0141CSP084	RK0141CSP084	RK0396CSP084
DoorCo Green	RK0141CSP086	RK0141CSP086	RK0396CSP086
DoorCo Red	RK0141CSP083	RK0141CSP083	RK0396CSP083
DoorCo White	RK0141CSP082	RK0141CSP082	RK0396CSP082
Emerald	RK0141CSP009	RK0243CSP009	RK0396CSP009
Florida	RK0141CSP003	RK0243CSP003	RK0396CSP003
Marsala	RK0141CSP015	RK0243CSP015	RK0396CSP015
Military Grey	RK0141CSP032	RK0243CSP032	RK0396CSP032
Moonshine	RK0141CSP028	RK0243CSP028	RK0396CSP028
Mulberry	RK0141CSP006	RK0243CSP006	RK0396CSP006
Nan Ya Black	RK0141144007	RK0243144007	RK0396144007
Nan Ya Blue	RK014164307	RK024364307	RK039664307
Nan Ya Green	RK0141143907	RK0243143907	RK0396143907
Nan Ya Red	RK014197306	RK024397306	RK039697306
Nimbus	RK0141CSP030	RK0243CSP030	RK0396CSP030
Olive Grove	RK0141CSP014	RK0243CSP014	RK0396CSP014
Renolit Agate Grey	RK0141CSP079	RK0243CSP079	RK0396CSP079
Renolit Anthracite 7016	RK0141186706	RK0243186706	RK0396186706
Renolit Beck Brown	RK0141CSP077	RK0243CSP077	RK0396CSP077
Renolit Chartwell	RK014194807	RK024394807	RK039694807
Renolit Dark Green	RK0141CSP105	RK0141CSP105	RK0396CSP105
Renolit Dark Red	RK0141CSP106	RK0141CSP106	RK0396CSP106
Renolit Silver Grey	RK0141CSP056	RK0243CSP056	RK0396CSP056
Renolit Slate 7015	RK0141CSP035	RK0243CSP035	RK0396CSP035
Renolit Steel Blue	RK0141CSP103	RK0141CSP103	RK0396CSP103
Shadow	RK0141CSP020	RK0243CSP020	RK0396CSP020
Stormy Seas	RK0141CSP008	RK0243CSP008	RK0396CSP008
Sunshine	RK0141CSP002	RK0243CSP002	RK0396CSP002
Twilight	RK0141CSP012	RK0243CSP012	RK0396CSP012
Vanilla	RK0141CSP027	RK0243CSP027	RK0396CSP027
Very Berry	RK0141CSP007	RK0243CSP007	RK0396CSP007
Victory Blue	RK0141CSP033	RK0243CSP033	RK0396CSP033



ColorSpray GRP Woodgrain

Our specially designed GRP Woodgrain system provides the perfect solution for in-house staining of doors.



The system has a 3-stage application method where a pre-mixed base colour is applied in the same way as our standard GRP paint. This provides the perfect base colour for the specially formulated patina to blend with. The patina is rubbed into the grain definition of the door, leaving behind a perfect stain which gives you a real looking timber effect. The final step is the application of our protective UV stable top coat, which gives a stunning and resilient finish.



Pre-mixed Base Coat - Part A

2.5 Litres

Golden Oak **RCSP150-2.5** | Irish Oak **RCSP151-2.5**
Rosewood **RCSP152-2.5** | English Oak **RCSP153-2.5**
Nut Tree **RCSP154-2.5**



Patina Coat

Available in 2.5 litre and 1 litre pack sizes.

1 Litre

Golden Oak **RCSG010-1**
Irish Oak **RCSG011-1**
Rosewood **RCSG012-1**
English Oak **RCSG013-1**
Nut Tree **RCSG014-1**

2.5 Litres

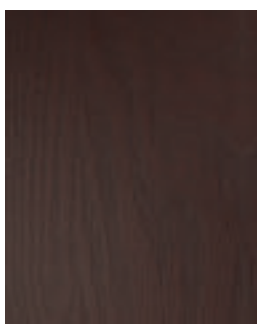
Golden Oak **RCSG010-2.5**
Irish Oak **RCSG011-2.5**
Rosewood **RCSG012-2.5**
English Oak **RCSG013-2.5**
Nut Tree **RCSG014-2.5**



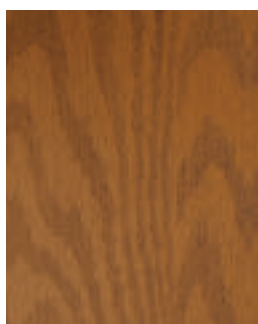
Top Coat

25 Litres Part A **RCSGRPTCA25**
5 Litres Part B **RCSGRPTCB5**

(25 litres requires drum tap or drum pump for dispensing).



Rosewood



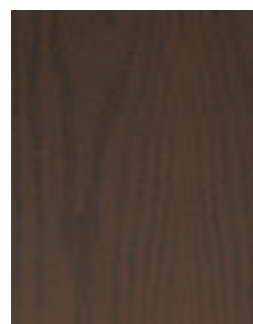
Golden Oak



Irish Oak



English Oak

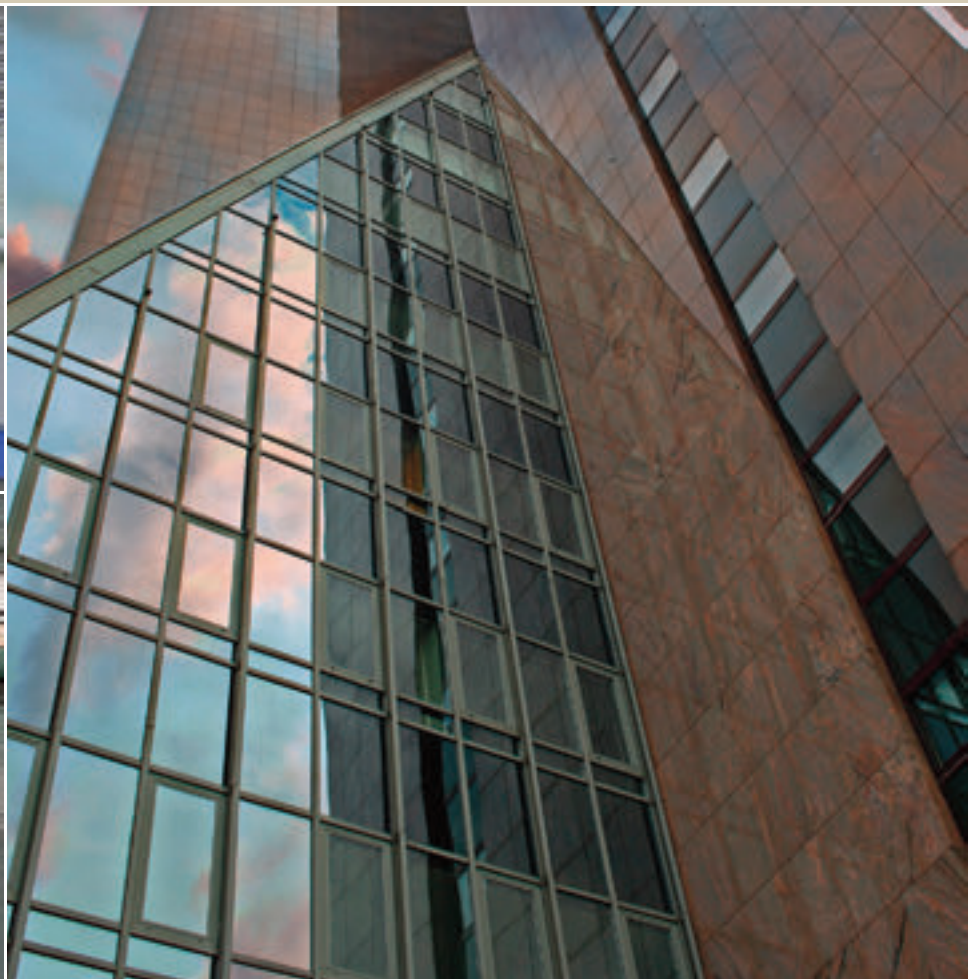


Nut Tree



COLORSPRAY CERAMIC

ColorSpray Ceramic has been developed over a number of years, in response to customer demand. The range has been engineered for the decoration of flat glass, which is then subjected to the tempering process.



Introduction to ColorSpray Ceramic

The ColorSpray Ceramic range is manufactured in the UK, using the highest quality lead-free materials. In recent years, we have worked closely with suppliers of ceramic enamels to produce a product that can be applied by a number of methods including roller coating, screen printing, automatic spraying and even manual spraying.



Colorspray Ceramic is unique in comparison to our other paint system within the Colorspray range as it manufactured using ceramic frit.

ColorSpray Ceramic enamels are designed to fire at temperatures of 680°C – 720°C with a cycle time of 40 seconds per mm of glass. This tempering process results in ColorSpray Ceramic being fired onto the glass substrate creating a permanent bond, the coating becomes part of the glass substrate and cannot be removed by ordinary means. Because of this 'bond' and durability, ColorSpray Ceramic does not need to be edge deleted when being used for double glazed units and will not fade or discolour when in

contact with glazing sealants etc. The coating will not scratch or degrade making it ideal for projects where the paint is exposed.

ColorSpray Ceramic is ideal for the following markets:

Architectural Glass:

ballustrading, spandrel panels, partitioning, shower screens, splashbacks etc.

Home Appliance Equipment Glass:

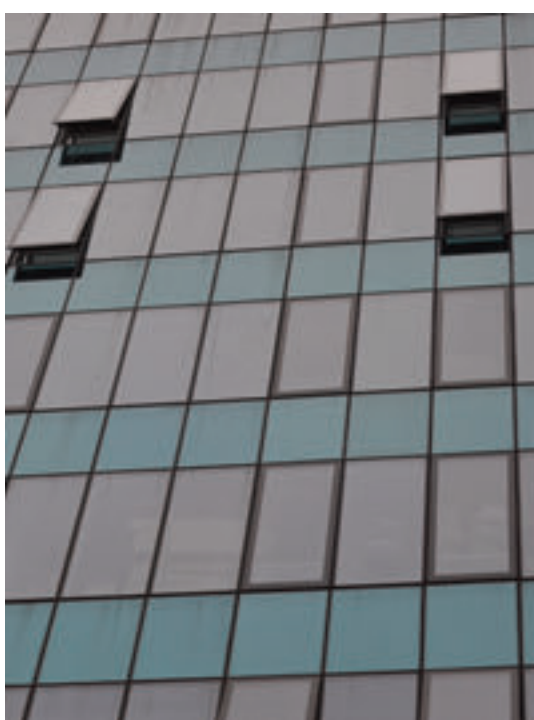
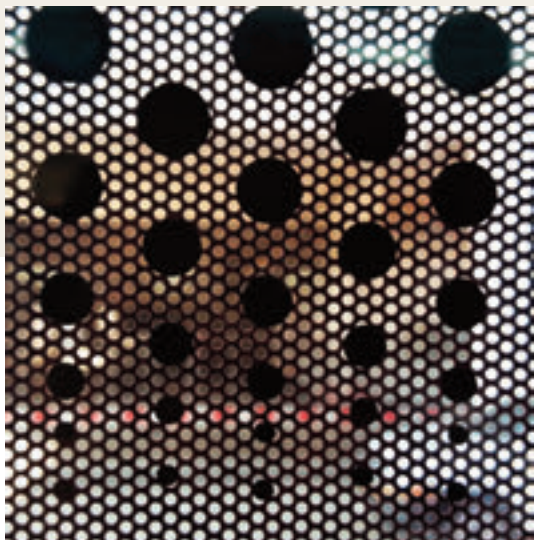
oven doors, shelving for fridges and freezers etc.

Glass Furniture:

table tops, kitchen cabinet doors, display cabinets, wardrobe doors etc.



ColorSpray Ceramic Colours



Economy Black
20 Kg **CSCMIXEBLACK**



RAL 9005 Black
20 Kg **CSCMIX9005**



Opacity Black
20 Kg **CSCMIXOBLACK**



RAL 9010 Anthracite
20 Kg **CSCMIX9010**



White
20 Kg **CSCMIXWHITE**



Simulated Etch
20 Kg **CSCMIXETCH**

Economy Black:

Ideal for projects where light transmission or film thickness is not an issue.

Opacity Black:

Ideal for projects that require a low film thickness whilst maintaining opacity levels.

Simulated Etch:

Ideal for projects that require a sandblasted/acid etch scratch-free effect



Mixing Medium

25kg. Used to 'thin down' ceramic colours to achieve the correct viscosity for the application method – see below. (requires drum tap or drum pump for dispensing). **CSCMIXMED**

APPLICATION METHOD	MEDIUM TYPE	% OF MEDIUM TO BE USED	TORSION VISCOMETER	MEASUREMENT
Screen Printing	CS Medium	3 - 7%	N/A - Depends on Mesh Size	
Roller Coating	CS Medium	10 - 15%	Ford Cup 4	90 - 120 Seconds
Spraying	De-mineralised Water	35 - 45%	Ford Cup 4	15 - 20 Seconds



ColorSpray Ceramic Pre-Mix Service

Bespoke ColorSpray Ceramic colours can be manufactured by our highly skilled team, based at our manufacturing plant in Kent, using state-of-the-art equipment. Our existing database includes over 200 colours which can be produced and shipped worldwide with 24 hours!



We also offer a service in which our colour laboratory is able to formulate 'bespoke' colour matches. Our technicians will calculate your colour so that it matches your requirements, whether looking at the painted side or looking through whatever glass you specify for the job. All you need to do is tell us the exact glass thickness and glass type and we will compensate for the glass colour, providing a perfect match when looking through the glass



Rollmac®



We are pleased to announce that RegaLead have been appointed as the official agent of Rollmac for the UK & Ireland.

Based in Italy, Rollmac have been at the forefront of the latest advancements within the coatings industry for many years. With the introduction of ColorSpray Ceramic we were keen to provide a full turn-key solution to customers wanting to apply glass enamel by roller coating.

Please contact our sales team for more information.





COLORSPRAY EQUIPMENT

We believe in offering the full solution to painting and therefore supply a wide range of equipment to make life easier. From mixing cups to automatic paint dispensing machines, the following pages introduce our comprehensive range of machinery and consumables.



ColorSpray Equipment Racks



The ColorSpray branded agitator shelf system comprises 5 shelves to take up to 30 x 2.5 litre cans.



Main Features:

- Automatic timer -
 - > Agitates the paint for 20 minutes every 8 hours
 - > Extends the pot life of paints
 - > No separation of colour pigments
 - > Ensure consistent colour mixing
- CE Marked
- Easy to assemble
- Robust design, with 4 holes to fix to the floor if required.
- Paint tin can be positioned easily using the T guidance peg
- Manual on/off switch
- 240V – supplied with UK and Euro plug.
- Can be expanded with an extra shelf to hold 36 x 2.5 litre cans.

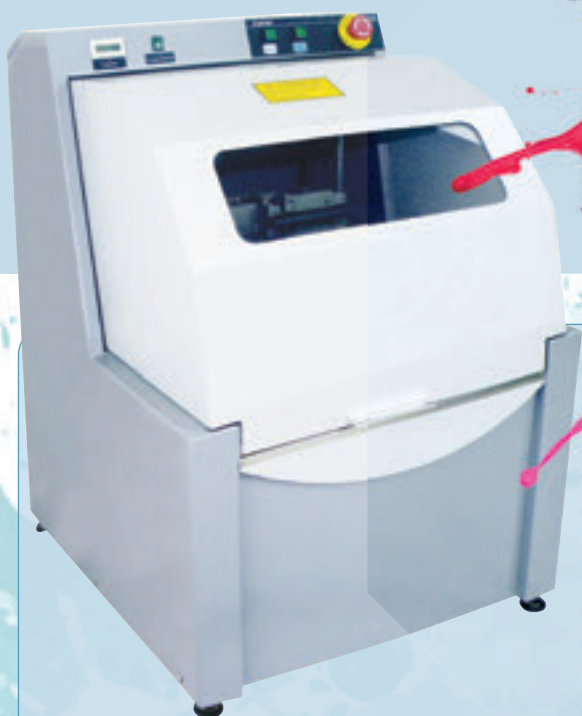
	ColorSpray 30 Can Rack	ColorSpray 24 Can Rack
Number of Cans	30	24
Number of Shelves	5	5
Can Sizes	2.5 Litres	2.5 Litres
Atex Rated	Yes	No
Dimensions (W x H x D)	1360 x 2077 x 630	1000 x 2077 x 630
Order Code	RCSRACKCOL30	RCSRACKCOL24



Mixing Station Lid

Spare lids and paddles for agitator rack.
Single. RCSAGLDCOL30

Can Shaker and Scales



Gyroscopic Can Shaker

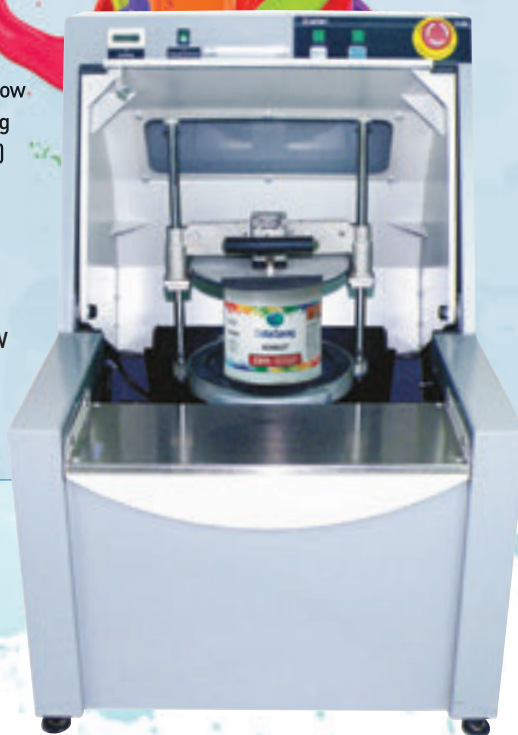
The ColorSpray gyroscopic shaker is ideal for customers who are storing cans for long lengths of time without agitating. It is also ideal for mixing larger volumes of paint and can accommodate either 1 Litre, 2.5 Litre or 4 Litre cans. **RCSSHAKER**

Features

- Anti-deflection and anti-vibration function
- Transparent viewing window
- Position Correction locking
- Safe Lock (5 second delay)
- 2-3 minute mixing time

Technical Data

- Max weight: 10kg
- Mixing Speed: 225rpm
- Power: Single phase 370W
- Certification: CE and UL
- Dimensions: 530 x 775 x 640 mm



Digital Floor Scales

The floor scales are ideal customers who would like to mix a large volume of paints, without reducing accuracy. The LCD display can be mounted on the column provided or placed onto a desktop, for ease of use. **RCSSCALES30**

Features

- Clear and easy-to-read display – equipped with a brightly backlit LCD display. It also includes an auto-power off function of the backlight to prolong the battery life. Visual and sound indication.
- Intuitive utilization keyboard – a cross shaped keyboard simplifies navigating through the menus and scale configuration.

Technical Data

- Weighing Capacity: 30Kg
- Weighing Units: g (kg), lb (oz)
- LCD Display Size (WxHxD): 220 x 180 x 83mm
- Floor Platform Size: 450 x 350mm
- Power Supply: 230 V / 50 Hz (Euro) 11 V AC



Digital Scales

For accurate weighing of colourants. Accurate to 0.1g with 3Kg capacity. **RCSSCALES**

ColorSpray Equipment Automated Mixing Systems

We understand that customers would like the ability to increase capacity and profitability. We therefore offer 3 product solutions to quicken the process of formulating colours, ensuring formulas are mixed with complete accuracy:

The 3 machines available can be calibrated to suit each of our paint mixing systems: ColorSpray Original, ColorSpray GRP, ColorSpray VetroCoat or ColorSpray OmniCoat.

Benefits of Auto Dispensing

Accuracy: With the machines having a minimum accuracy of 0.077 ml, the machines will ensure paint is mixed to its correct shade with ease. No matter how much care is taken on site, there is sometimes the need to replace one or more of the panels – you can have full confidence that the colour will remain consistent with our range of auto dispensers

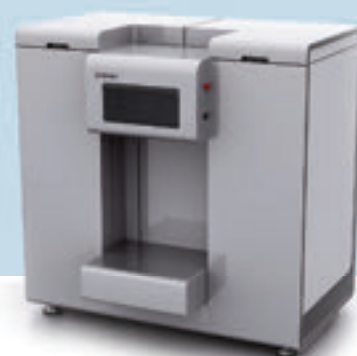
Productivity: Due to substantially decreased colour mixing times, a greater amount of substrate can be sprayed in a day. For those customers distributing paints, it means that you can mix paint on demand, confident delivery times can be achieved.

Volumes: Projects can vary from one piece of substrate to many, which will require the mixing of both very small or large volumes of paint. With the use of the moveable shelf, housing the mixing container, this is very simple to do.

Employee Satisfaction: Mixing manually can sometimes be difficult for staff that may have concerns over continuous lifting. The auto dispenser solution removes the need for repeated handling of heavy paint pigments.

Easy Installation: Our technical team will calibrate the machine to your needs, prior to delivery. The machines are supplied with computers, loaded with our ColorSpray formulator software ready for dispensing!





	AD500	AD1000	AD2000
Configuration: ColorSpray Original	13 x 2.3L Colourants 1 x 6L CS01 White 1 x 6L CS02 Black 1 x 6L Clear Base A 1 x 6L Clear Base B	13 x 2.5L Colourants 1 x 4.5L CS01 White 1 x 4.5L CS02 Black 1 x 4.5L Clear Base A 1 x 4.5L Clear Base B	13 x 4.5L Colourants 1 x 12L CS01 White 1 x 12L CS02 Black 1 x 12L Clear Base A 1 x 12L Clear Base B
Configuration: ColorSpray GRP	14 x 2.3L Colourants 1 x 6L CS20 White 1 x 6L GRP Base A Semi Matt 1 x 6L GRP Base A Semi Gloss 1 x 6L GRP Base A Satin 1 x 6L GRP Base B.	15 x 2.5L Colourants 1 x 4.5L GRP Base A Semi Matt 1 x 4.5L GRP Base A Semi Gloss 1 x 4.5L GRP Base A Satin 1 x 4.5L GRP Base B	15 x 4.5L Colourants 1 x 12L GRP Base A Semi Matt 1 x 12L GRP Base A Semi Gloss 1 x 12L GRP Base A Satin 1 x 12L GRP Base B
Configuration: ColorSpray Aqua 1K	14 x 2.3L Colourants 1 x 6L N Base 1 x 6L W0 Base 1 x 6L W1 Base	14 x 2.5L Colourants 1 x 4.5L N Base 1 x 4.5L W0 Base 1 x 4.5L W1 Base	14 x 4.5L Colourants 1 x 12L N Base 1 x 12L W0 Base 1 x 12L W1 Base
Configuration: ColorSpray Aqua 2K	14 x 2.3L Colourants 1 x 2.3L N Base Semi Gloss 1 x 6L W0 Base Semi Gloss 1 x 6L W1 Base Semi Gloss 1 x 6L N Base Semi Matt 1 x 6L W0 Base Semi Matt 1 x 6L W1 Base Semi Matt	14 x 2.5L Colourants 1 x 2.5L N Base Semi Gloss 1 x 2.5L W0 Base Semi Gloss 1 x 4.5L W1 Base Semi Gloss 1 x 4.5L N Base Semi Matt 1 x 4.5L W0 Base Semi Matt 1 x 4.5L W1 Base Semi Matt	14 x 4.5L Colourants 1 x 4.5L N Base Semi Gloss 1 x 4.5L W0 Base Semi Gloss 1 x 12L W1 Base Semi Gloss 1 x 12L N Base Semi Matt 1 x 12L W0 Base Semi Matt 1 x 12L W1 Base Semi Matt
Pump:	Single Piston	Single Piston	Double Piston
Dispensing Type:	Sequential	5 Pumps Simultaneous	5 Pumps Simultaneous
Flow Rate:	900ml/Minute	5 x 500ml/Minute	5 x 500ml/Minute
Efficiency:	300ml/Minute	5 x 200ml/Minute	5 x 200ml/Minute
Accuracy:	0.077ml	0.077ml	0.039ml
Water Circulation Humidifier:	No	No	Yes
Dimensions (W x H x D):	900mm x 1000mm x 1335mm	1320mm x 1180mm x 850mm	1694mm x 1245mm x 865mm
Order Code:	RCSAD500	RCSAD1000	RCSAD2000



ColorSpray Equipment **Spray Guns**



DeVilbiss GTi Pro Spray Gun

Professional gravity-fed aluminium spray gun with 1.3mm nozzle and 560ml cup capacity. **RCSGUN**



DeVilbiss PRi Pro Spray Gun

Professional gravity-fed aluminium gun with 1.8mm nozzle and 560ml cup capacity. **RCSGUNAQ**



Not Suitable For Use With ColorSpray Aqua

DeVilbiss Budget Spray Gun

Lower specification gun with 1.8mm nozzle, ideal for spraying ColorSpray Original effects. **RCSGUNEf**

With Sata RPS, colour change can be done in under 30 seconds...



It's so simple...

SATA RPS System

SATA RPS (Rapid Preparation System) is the cup system for bodyshops emphasising perfect painting finishes and high efficiency. SATA RPS facilitates the painters' work, significantly enhances the bodyshops' productivity and critically reduces the use of cleaning agents and solvents.



Sata RPS 900ml Cup

Supplied with 125 micron filters and lids. 40 per box. **RCSSATAP0T0.9**



Sata RPS 600ml Cup

Supplied with 125 micron filters and lids. 57 per box. **RCSSATAP0T0.6**



Sata RPS 300ml Cup

Supplied with 125 micron filters and lids. 60 per box. **RCSSATAP0T0.3**



DeVilbiss Adaptor

Adaptor for SATA RPS for use with DeVilbiss spray guns. **RCSSATAADAPTER**

ColorSpray Equipment Consumables



Pro-Mixing Cups

Pack of 50.
With ratio marks and lids.
600ml **RCSCUP**
1300ml **RCSCUP1300**



Economy Cups

Pack of 50 x 600ml.
With ratio marks.
RCSCUPST



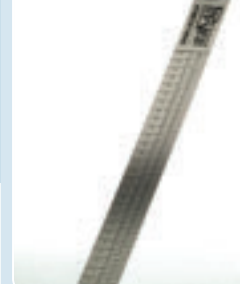
Filters

Pack of 50 fine mesh filters.
RCSFILTER



Wood Mixing Sticks

Pack of 100.
RCSMIXSTWOOD



Metal Mixing Stick

Single.
RCSMIXST



Metal Wet Film Thickness Gauge

Single. For quality control of paint thickness.
RCSWTG



Cleaning Wipes

Supplied in a dispensing box.
Tissue size: 255mm x 160mm.
RCAF17



UV Tek Glass Cleaner

600ml aerosol foaming glass cleaner. 12 per carton.
RCAF08



Latex Gloves

For Aqua only. Box of 100.
Medium: **RCAF10**
Large: **RCAF11**



Nitrile Gloves

For Original & GRP. Box of 100.
Medium: **RCAF10N**
Large: **RCAF11N**



GRP & PVCu Surface Preparation Pads

Box of 10.
Pad size: 155 x 255mm.
RCAF22

ColorSpray Application Adhesive Guidelines

Description

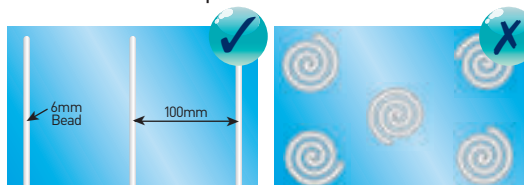
COLORSPRAY LMF is a clear, low modulus, neutral curing adhesive and sealant for use when bonding ColorSpray painted glass splashbacks and feature panels to a wide range of porous and non-porous substrates. The product is solvent free and contains a fungicide to improve mildew resistance when used in pointing applications.

Substrate Preparation

All ColorSpray surfaces should be fully cured and cleaned using RegaBond No.1 before application for optimum adhesive performance. Any plaster that the panel is to be adhered to, needs to be in good, sound condition with no loose or damaged areas. New plaster needs to be left at least 21 days to dry before the application of ColorSpray LMF adhesive.

Application

- The product should be applied to the ColorSpray surface with a 6mm bead at 100mm separation.



- The glass panel should then be pressed in place to give a 2mm separation and approximate 10-12mm wide bond area to maximise mechanical grab.
- The panels need to be dead load supported in all applications.
- Any pointing between panels or other adjacent areas must be tooled off within 15 minutes of application.

Pneumatic Sealant Gun

For speedy and accurate dispensing of 310ml cartridges.
CEGUN



Drum Tap

Easy to use, it is ideal for our products that are supplied in 25 litre drums. Dispenses approximately 160ml on a full up and down stroke.

RCSRESPUMP

Application Adhesive
310ml cartridge.
RCSAPPADHESIVE



ColorSpray Equipment Gun Cleaning

Our range of Drester gun cleaners improve the efficiency and cleanliness of the spray operation and are both manufactured in Sweden by Drester, the market leader in the manufacture of specialist cleaning systems for the automotive aftermarket.



DRESTER



Drester Quickrinse Cleaner

The QR cleaner is designed for use with disposable cup systems and only cleans the gun body.

Features

- Suitable for cleaning Aqua, GRP and Original
- Uses Compressed air only so can be placed safely inside the booth
- Cleans in 10 seconds and full colour change can be achieved in 30 seconds
- Wall-mounted system
- Cleans with ColorSpray Gun Wash and Gun Cleaner
- Also suitable for water-borne paints

RCSRQR



Drester Boxer Cleaner

The New Boxer Compact has a small footprint of just 66 x 44cm, making this unit ideal for space constrained mixing rooms. Incorporating the innovative Autobox allowing Gravity Spray Guns to be installed for cleaning quickly and easily (Suction and Pressure Guns require an adaptor kit supplied separately). The unit operates using a high volume, low pressure wash and has been designed specifically for spray gun cleaning machines. The pump has a lifetime warranty. **RCSRBSGC**



Flushing Fluid

We would recommend using this high-performance gun cleaner to thoroughly clean the spray gun and its parts, on a weekly basis. The gun should be fully disassembled, cleaned, and inspected for loose or missing parts. Regular maintenance will increase the life of the spray gun, and ensure that spraying is of a high standard.

1 Litre **RCSUTFF**
5 Litres **RCSUTFF5L**
25 Litres **RCSUTFF25L**



Gun Wash (Original/GRP)

25 Litres. For cleaning of hoppers and spray guns.

RCSGUNWASH



Gun Cleaner (Aqua)

25 Litres. For cleaning of hoppers and spray gun.

RCSGUNWASHAQ

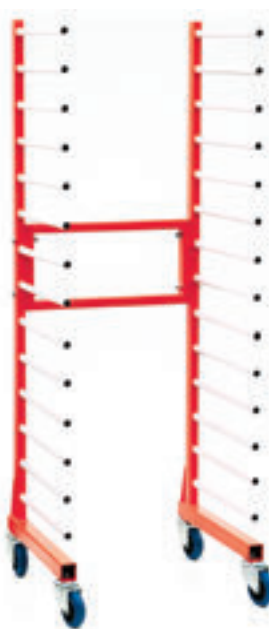


ColorSpray Equipment Spray Booth Equipment

Expander Rack

- 11 bars per upright
- 780mm long bars
- Soft plastic coated bars
- Working space between bars: 125mm
- Max distance between bars: 1430mm
- Min distance between bars: 300mm
- 4 x 150mm dia swivel castors
- Max capacity: 200kg

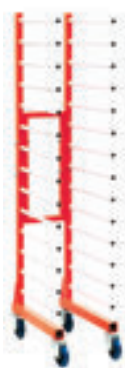
RCSERD



Budget Rack

- 14 bars per upright
- Bars 500mm long
- Gap between bar pairs: 85mm
- Bars can be 290mm or 600mm apart, depending on preference
- Overall height 1665mm
- Supplied with standard slide on Poly-Prop sleeves and end bungs
- Swivel castors for easy movement
- Unique central '2-Way' separator

RCSBDR



Drying and Storage Racks

We offer a variety of UK manufactured drying and storage systems for ColorSpray and CadRam customers that allow easy movement of glass through the factory, whilst remaining level and horizontal. Custom-made drying racks can also be produced quickly and cost effectively.



Sagola 5050 Air Filter Regulator

For use with ColorSpray Original, Aqua and Ceramic. An air purifying filter with pressure regulator and assisted regulator wheel. Its triple filtration system retains water and impurities.

RCSAFILTER1



Sagola 5300 Air Filter Regulator

For use with ColorSpray GRP. Offers maximum filtration level in spray booths, painting lines and air-fed masks. In addition to water and impurities, this process eliminates organic fumes and foul air.

RCSAFILTER2



Retractable Reel

Makes moving around the spray booth easier and safer. 10 metres of hose included.

RCSREEL



Peelable Spray Booth Coating

Solvent based heat stabilized peelable coating to protect walls, apply by brush, roller or spray. Leaves a good solid white background. Should not be applied to painted or plastic surfaces.

5 Litres **RCSPROPEEL5** | 25 Litres **RCSPROPEEL25**



Gun Holder

The spray gun holder allows spray guns to be stored correctly while not in use. Powerful magnets hold the spray gun holder in place and is supplied with an integral paint filter holder.

RCSGUNHOLDER

ColorSpray Equipment Plotters

We offer high-performance, vinyl-resist cutters from Advanced Plotting Devices and also our own-branded, economical CadBlast plotter. They are suitable for cutting all our resist vinyls and are compatible with a wide range of software packages.

APD 3000 Vinyl Plotter

With a range of 3 machines, we can cater for all budgets and requirements. We have worked with APD for many years and know the pedigree of the machine with hundreds of installations worldwide.

APD plotters are capable of cutting up to 2mm thick material and running at speeds of 1100mm/second, making it ideal for the high volumes producer or customers looking to cut extra thick, specialist films easily.

With the easily interchangeable knife and pen attachments, the APD plotters can also produce full size drawings generated by GlassEye Enterprise or other vector based files such as Corel Draw and Adobe Illustrator.



	Maximum Cutting Area	Maximum Material Width	Leg Stand	Dimensions W x D x H (mm)	Software Language Driver	Warranty	Order Code
APD 2400	600mm	685mm	Optional	250 x 250 x 825	Compatible with all graphics software using HP-GL format	2 years limited warranty	RAPD2400
APD 3000	750mm	840mm	Standard	250 x 250 x 978			RAPD3000
APD 4000	1000mm	1105mm	Standard	250 x 250 x 1257			RAPD4000



CadBlast CB 4800 Vinyl Plotter

Our own branded CadBlast cutter is ideal for customers looking for an economical solution to vinyl cutting and who wish to cut larger media. With a cutting width of up to 1220mm and steel rollers which prevent slipping on material lengths up to 3m, the CB 4800 is ideal for cutting large resists and its 40mm x 80mm high resolution backlit screen and easy to use controls, make it ideal for customers who are new to vinyl cutting.

CB4800

	Maximum Cutting Area	Maximum Material Width	Leg Stand	Dimensions W x D x H (mm)	Software Language Driver	Warranty
CB 4800	1200mm	1300mm	Standard	270 x 265 x 1530	Compatible with all graphics software using HP-GL format	1 year

ColorSpray Equipment Software Solutions



We offer a wide range of design CD's with hundreds of ready to cut sandblast resists. For plotting designs, we offer 2 software solutions, GlassEye Enterprise and WinSignPC Pro.



GlassEye Enterprise

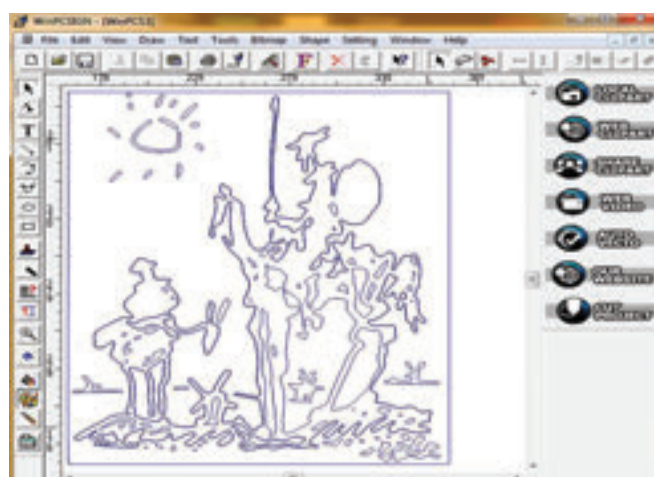
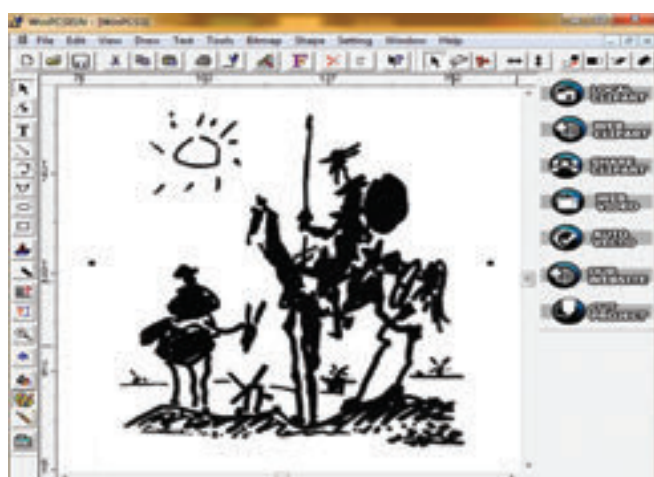
GlassEye is the most popular software for stained glass and overlay glass producers with its huge libraries of stained glass colours, RegaBevel designs and hundreds of leaded glass designs already incorporated. With the Enterprise version, this easy-to-use design software is capable of creating Vector files and sending designs direct to a vinyl cutter, making it ideal for the leaded glass artists looking to work with sandblasting. As GlassEye cannot work with .eps files, it is only suitable to use with a selection of our design CD's.

RRGEYESFWE

WinSignPC Pro

With its easy-to-use vectorisation functions and its multitude of vinyl cutting functions designed for the sign industry, WinSignPC is an invaluable tool for the sandblast artist. The software does contain limited design functionality but most users would create artwork in other packages such as Adobe Illustrator or CorelDraw. With its ability to import and plot .eps files, WinSignPC can be used with all our design CD's.

RWNPCSIGN



ColorSpray Equipment **Drying Systems**

Drying is such an important part of the glass painting process, and is in fact, one of the areas where most bottle necks occur. To help customers overcome any slow spots in their manufacturing, we're delighted to announce that we have partnered with one of the specialists for this technology, Schuberts Technical Services.



Schubox[®]

THE MOST WIDELY USED AND RECOGNISED
CATALYTIC INFRARED DRYING SYSTEM



Schubox - Catalytic IR Drying System

The Schubox[®] is built from easy to assemble insulated fire-check, forming a box with a highly reflective stainless interior and fitted, where applicable, with ATEX compliant frameless catalytic infra red panels.

Working at a low temperature, typically between 35°C and 40°C, it is ideal for temperature sensitive substrates. Traditional hot air systems require higher temperatures for longer period of times which can result in warping, twisting, etc. The heating and curing system means that it is up to 80% cheaper to run than its electric equivalent.

Each Schubox[®] is fitted with a roof mounted air filter to ensure that only clean factory air is drawn into it. Can be supplied with various door options - hinged, sliding or bi-fold.

The unique VOC destruction system, utilising active catalytic filters, oxidises the volatiles. The drying system is manufactured using high quality components, including catalytic emitters that carry full CE and ATEX certification. The recirculation fan is also supplied with ATEX certification, if required.

Contact our sales office for further information.



MARKETING SUPPORT

Customer support marketing has always been at the core of what we do and we have developed a package of products for the back-painted glass market that we believe, is unrivalled in the industry. From colour swatches to showroom displays, our range of support materials are all designed to make selling colour easier.



Marketing Support Colour Swatches

To help customers in choosing a colour, we can supply the industry leading coating colour guides.

Industry Guides



Branded RAL K7 Guide

210 colours
RMRALK7C

We can supply the popular RAL K7 swatch guide, personalised with your own branding on the front cover.

A minimum order of 100 sets is required and price includes artwork.



RAL K7 Guide

210 colours
RMRALK7



Pantone Guide

Solid Coated - 1845 colours
RMPANTONESCG



BS Guide

475 colours
RMBSCSWATCH



NCS Guide

1950 colours
RMNCSSWATCH

DoorColour Guide

We offer our full DoorColour range (see pages 24 - 25) shown on GRP door skins which can either be supplied as individual pieces or as a swatch set.

The swatch sets are completely customisable with customers' own branding and with a choice of either a complete range of colours or just a selection.

Each sample piece measures
75 x 150mm

RCSSWDC



Marketing Support

Datacolour ColorReader Pro

What is the ColorReader Pro?

An ultra-portable, Bluetooth®connected colour selection device, ColorReaderPRO is recognised worldwide as the industry-leading colour matching tool. It provides ColorSpray customers with the ability to match a clients desired colour within seconds.



Why should I buy the ColorReaderPRO?

- > It provides unparalleled colour matching, with greater than 95% success rate on popular colour swatches.
- > Saves money and time by finding the chosen colour almost immediately.
- > Device stores up to 10,000 colours
- > Easy to read, integrated display
- > Supports the proven ColorSpray products, with a modern and professional marketing tool.



Who are DataColor?

- > A global leader in colour management solutions. The world's leading brands have used Datacolor's innovative solutions to consistently achieve the right colour for more than 40 years.
- > Datacolor supply market leaders across 65 across the globe. They have an intimate understanding of the paint market and provide cost-effective colour matching solutions - enabling customers to realize their vision, save time, improve quality, reduce costs and excite their customers.

Technical Data:

Light Source: 8 High CRI, white LED's

Aperture Size: 6mm

Battery: Rechargeable - 500 measurements per charge

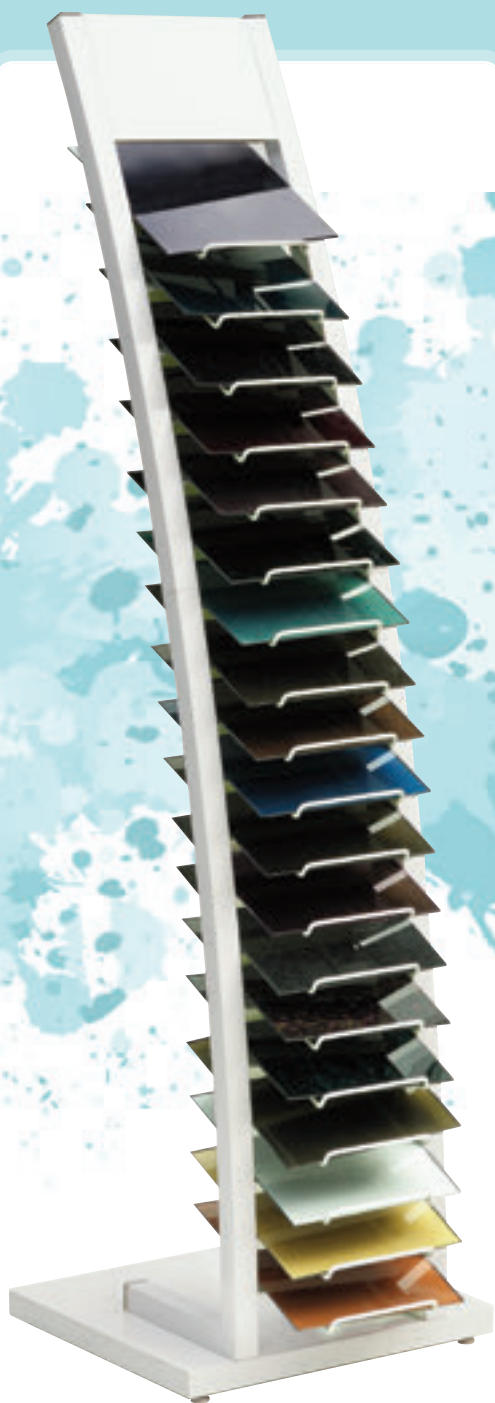
Weight: 61.5g

Dimensions: 30.22mm (1.19 in.) x 108.8mm (4.28 in.)

RCSREADPRO



Marketing Support **Showroom Displays**



Show Stand

Perfect for any showroom environment, our sample glass display stand holds 19 pieces of 250 x 250mm glass panels.

Pre-painted glass packs showcasing our range of effect finishes on 5mm toughened low-iron glass can be supplied for an additional charge.

Show Stand Only: **RCSDISPLAY**

20 Piece Clear Glass Pack: **RCSGLASSPACK**

19 Piece Pre-Painted Glass Pack: **RCSGLASSPACK2**



'Effects' Presentation Folder

Our glossy, retail focussed selector shows our range of specialist effects on real glass samples. **RCSGLASSPACK2**



Wall Mounted Display

Our popular glass wall-mounted display measures 750 x 500mm and is designed to showcase 20 sample pieces which can be easily changed. Made from 6mm toughened low-iron glass. Samples are 4mm low-iron glass. Supplied with fixings.

Wall Mounted Display Only: **RCSWMDISPLAY**

20 Piece Pre-Painted Solid Glass Pack: **RCSWMDSOLID**

20 Piece Pre-Painted Effects Glass Pack: **RCSWMDEFFECTS**

Marketing Support Brochures

Clear Glass Packs



100 x 100 x 6mm
Low-Iron Clear Glass (Pack 100)
RL2001

70 x 150 x 5mm
Low-Iron Clear Glass (Pack 100)
RL2051

250 x 250 x 5mm
Low-Iron Clear Glass (Pack 20)
RCSGLASSPACK

Pre-Painted Glass Packs

Show Stand 19 Piece 250 x 250mm Pre-Painted

RAL 7035 - Light Grey
RAL 1015 - Light Ivory
RAL 1019 - Grey Beige
RAL 6027 - Light Green
RAL 6018 - Yellow Green
RAL 5005 - Signal Blue
RAL 5009 - Azure Blue
RAL 4005 - Blue Lilac
RAL 3020 - Traffic Red
RAL 1018 - Zinc Yellow
Fleck Effect with RAL 5018°
Blue Flash Effect*
Rainbow Glitter*
Gold Quartz*
Pre-Mixed Metallic Gold*
Pre-Mixed Metallic Silver*
Pre-Mixed Metallic Copper*
Satin Base Effect
Vinyl design with Chrome
Mirror Effect, RAL 2008 & 9005
RCSGLASSPACK2

Wall-Mounted Display 20 Piece 70 x 150mm Pre-Painted Solid

RAL 9003 - Signal White
RAL 7001 - Silver Grey
RAL 7035 - Light Grey
RAL 5005 - Signal Blue
RAL 9001 - Cream
RAL 5009 - Azure Blue
RAL 1015 - Light Ivory
RAL 5014 - Pigeon Blue
RAL 1019 - Grey Beige
RAL 4009 - Pastel Violet
RAL 1020 - Olive Yellow
RAL 4001 - Red Lilac
RAL 6019 - Pastel Green
RAL 4005 - Blue Lilac
RAL 6027 - Light Green
RAL 3020 - Traffic Red
RAL 5018 - Turquoise Blue
RAL 2008 - Bright Red Orange
RAL 6018 - Yellow Green
RAL 1018 - Zinc Yellow
RCSWMDSOLID

Wall-Mounted Display 20 Piece 70 x 150mm Pre-Painted Effects

Fleck with RAL 5018°
Fleck with RAL 2008 & 4005*
Gold Flash*
Red Flash*
Green Flash*
Blue Flash*
Rainbow Glitter*
Gold Glitter*
Silver Glitter*
Red Glitter*
Green Glitter*
Blue Glitter*
Gold Quartz*
Silver Quartz*
Pre-Mixed Metallic Gold*
Pre-Mixed Metallic Silver*
Pre-Mixed Metallic Copper*
Chrome Mirror
Satin Base Effect
RAL 9005
RCSWMDEFFECTS

Sample Colour Packs

Nothing works better for customers than actual sample pieces to show the colour or effect. We can supply ultra-clear, low-iron glass in small sample sizes in either painted finish, or clear for customers to paint themselves.



Blue Flash*
RCSSAMPLE01



Green Flash*
RCSSAMPLE02



Silver Quartz*
RCSSAMPLE03



Gold Quartz*
RCSSAMPLE04



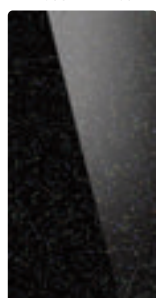
Silver Glitter*
RCSSAMPLE05



Gold Glitter*
RCSSAMPLE06



Blue Glitter*
RCSSAMPLE07



Rainbow Glitter*
RCSSAMPLE08



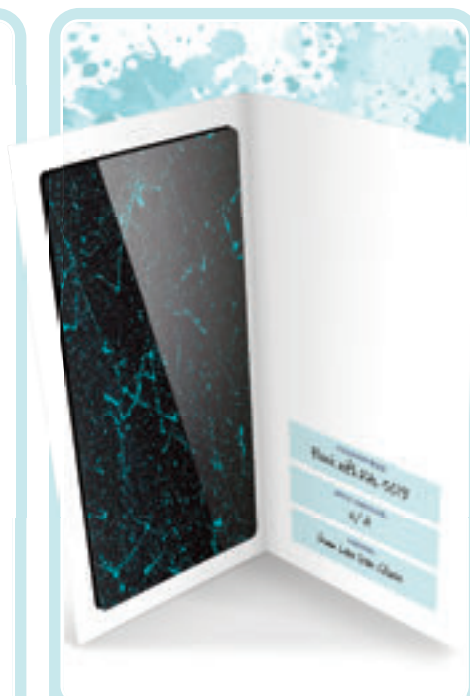
Fleck with
RAL 4010 & 2011*
RCSSAMPLE09



Fleck with
RAL 5018°
RCSSAMPLE10

Single Piece Samples

70 x 150mm painted 5mm low-iron glass samples



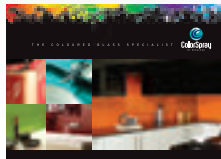
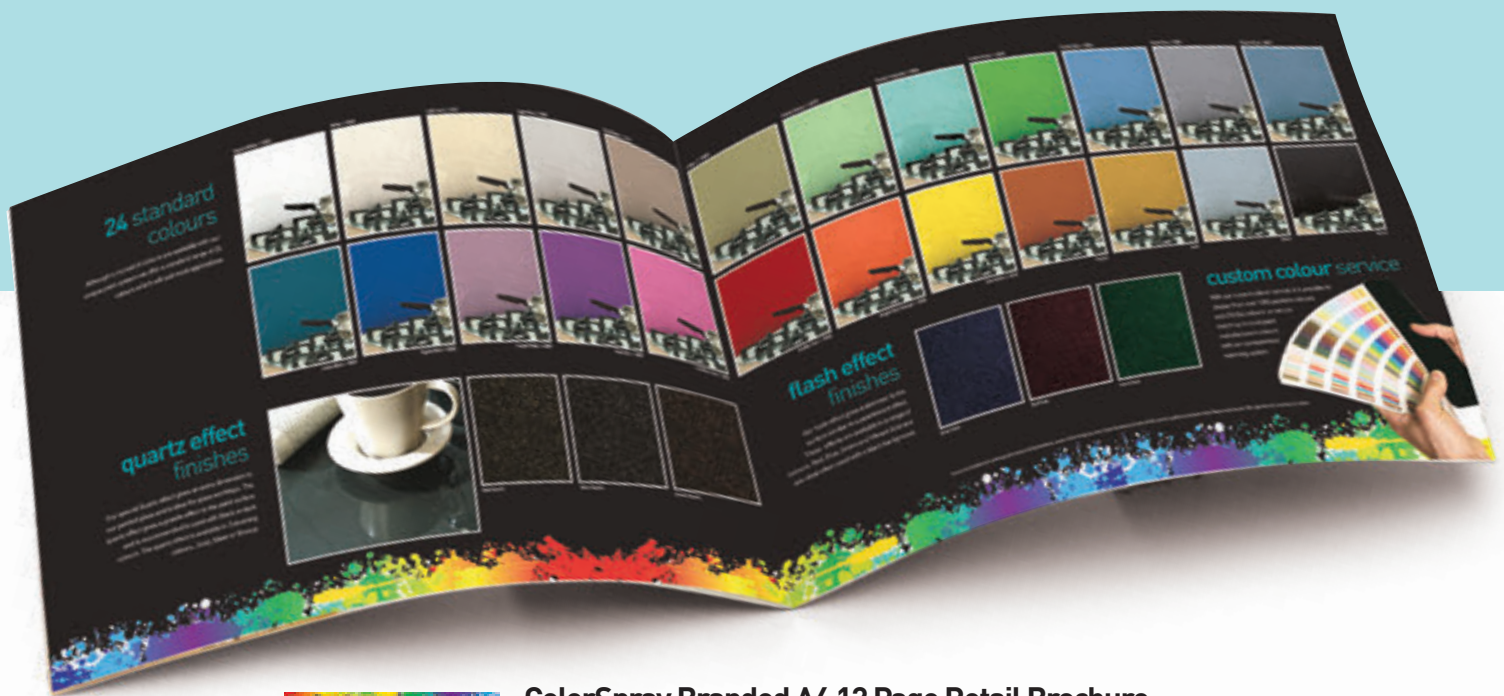
Single Piece Samples

Our sample folders are an ideal way to present colour samples. Designed to display a single 70 x 150mm sample.
RCSFOLDERPACK

* Backed with Black | ° Backed with White



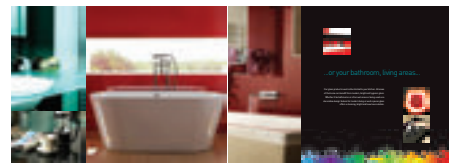
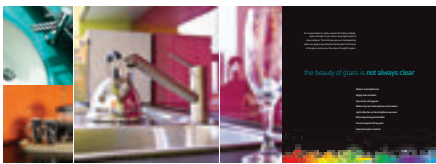
Marketing Support Brochures



ColorSpray Branded A4 12 Page Retail Brochure

Our ColorSpray retail brochure for glass applications offers some fantastic ideas for consumers, including our 24 most popular colours for back-painted glass, as well as examples of our stunning Flash and Quartz effects.

RBROCOLOUR



Personalised Brochures

Own-branded brochures with full, front and back cover changes are available, either styled to complement your existing literature or with something new we've created.

RBROCSOP

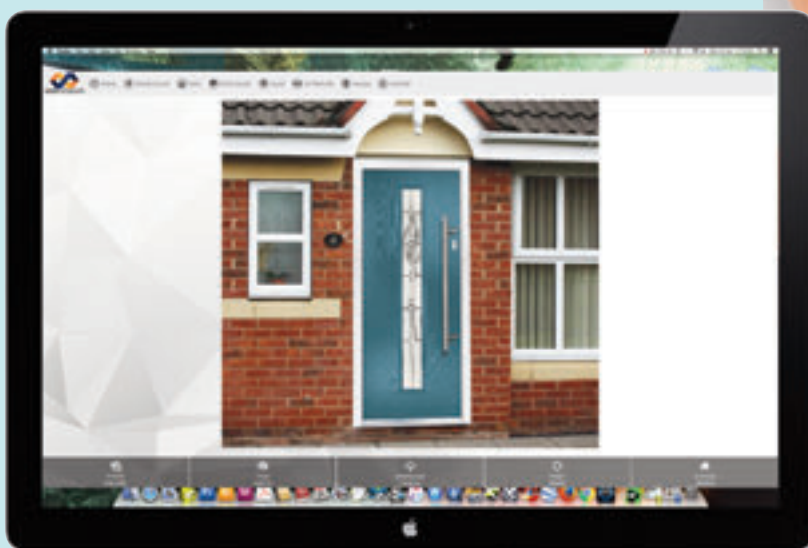
Marketing Support Visualisers

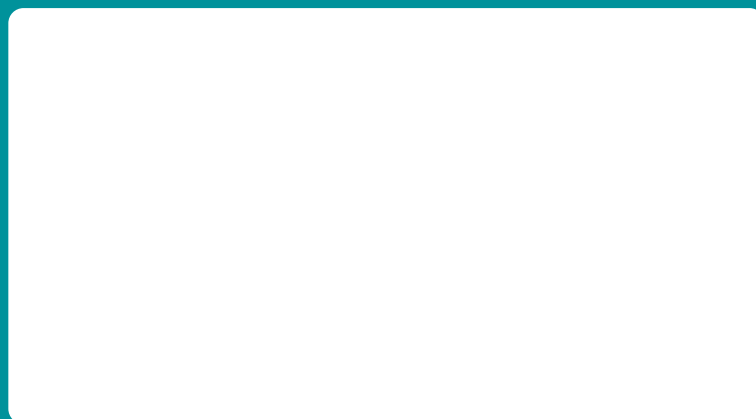
The ColorSpray RAL visualiser can be supplied in a complete ZIP file containing all the files and assets required for customers to enable use of the feature both locally and online via a website. The ZIP file can also be supplied directly to your web provider, ensuring all files and assets are uploaded to your server correctly. Download now at: www.regalead.co.uk/colorsprayplugin



Door Visualiser - 10,000 to 1 in Five Easy Steps

The door configurator incorporates the extensive range of decorative glass from our DoorGlass catalogue as well as all our ColorSpray GRP pre-mix colour options. We have calculated that the configurator can design more than 10,000 different combinations of glass, door styles and colours. What's more, it provides several features not available on any other door configurators in the market, such as the ability to view the door on a range of standard entranceway backgrounds or with your customer's own property photograph. Visit: www.doorglass.co/doordesigner.php





RegaLead®

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